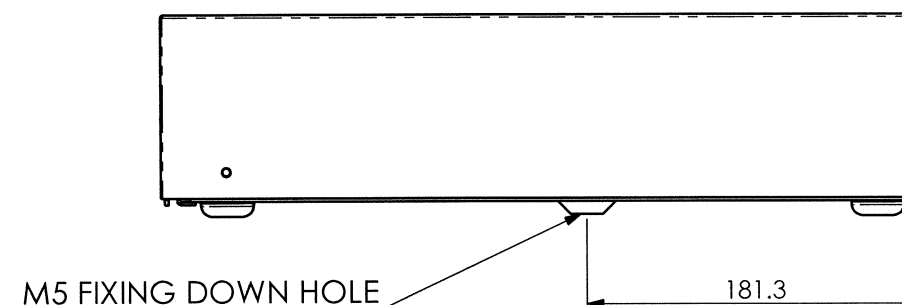
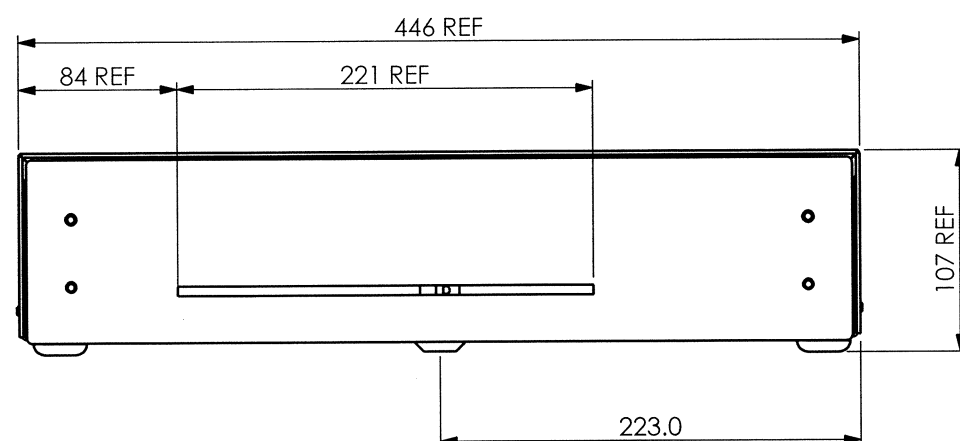
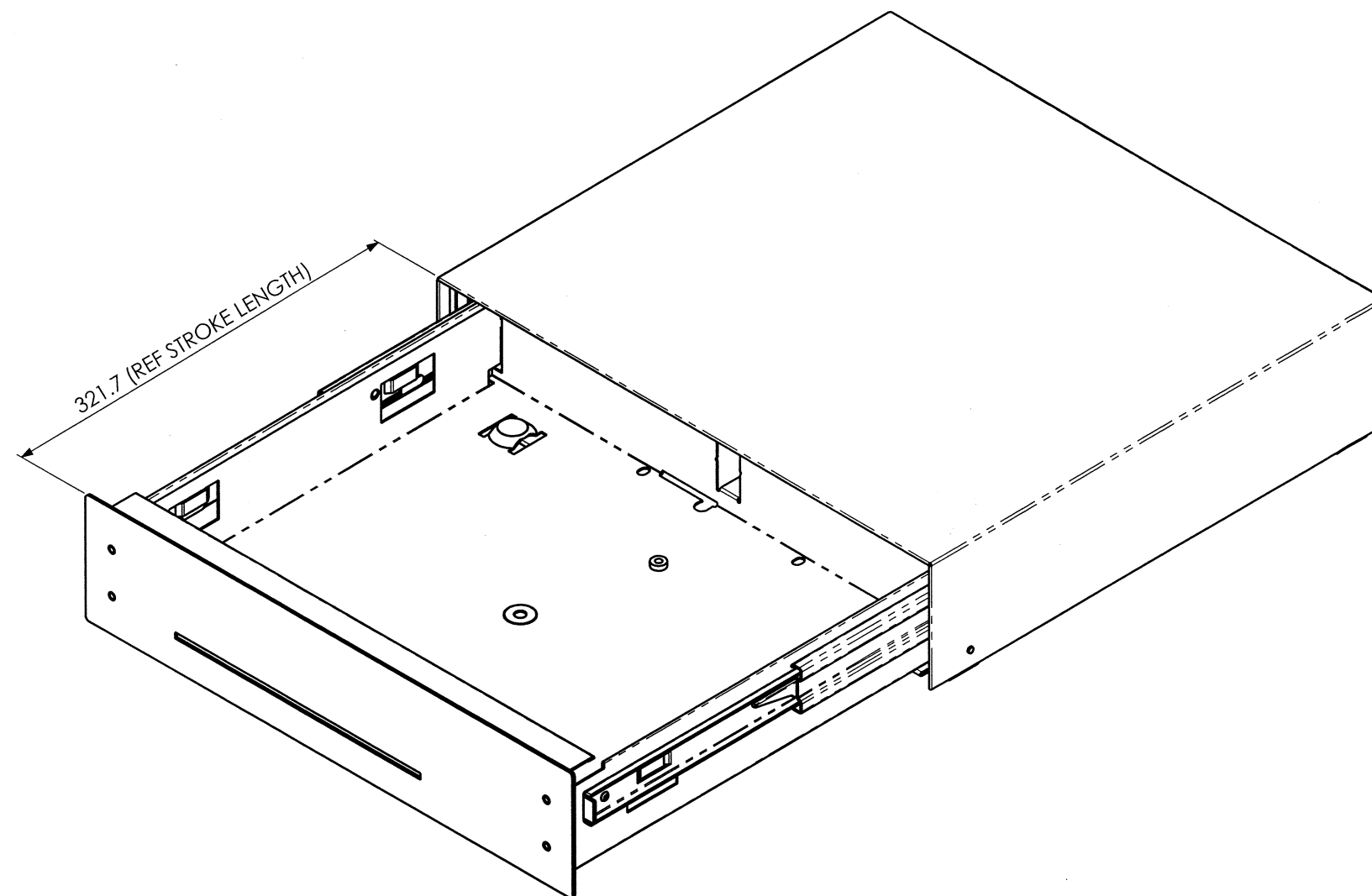
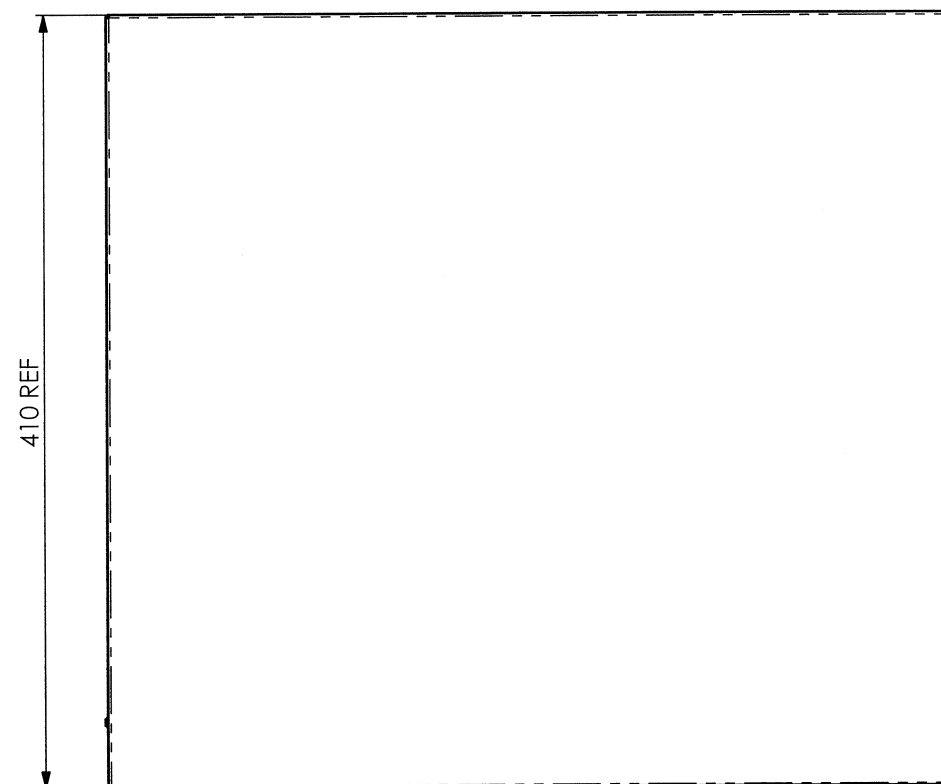
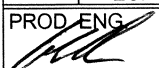


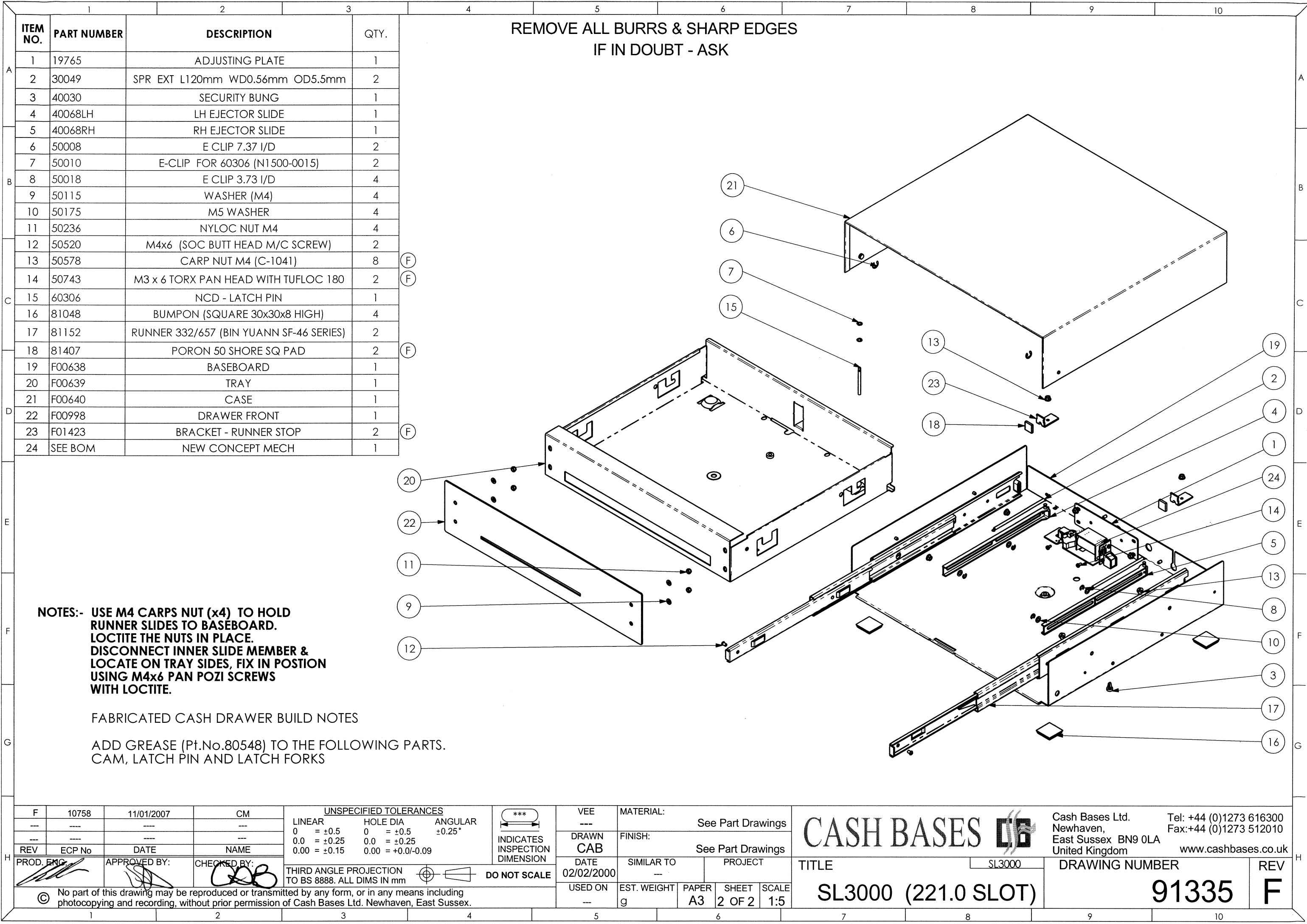
IF IN DOUBT - ASK

REMOVE ALL BURRS & SHARP EDGES



F	10758	11/01/2007	CM	UNSPECIFIED TOLERANCES			VEE	MATERIAL:		CASH BASES 		Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom		Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010 www.cashbases.co.uk			
---	---	---	---	LINEAR	HOLE DIA	ANGULAR	---	See Part Drawings									
REV	ECP No	DATE	NAME	0 = ±0.5	0 = ±0.5	±0.25°	*** INDICATES INSPECTION DIMENSION	DRAWN	FINISH:		SL3000		DRAWING NUMBER		REV		
				0.0 = ±0.25	0.0 = ±0.25			CAB	See Part Drawings								
				0.00 = ±0.15	0.00 = +0.0/-0.09			DATE	SIMILAR TO	PROJECT							
PROD. ENG. 				APPROVED BY: 			THIRD ANGLE PROJECTION TO BS308. ALL DIMS IN mm			16/03/2003		---		SL3000		91335	
CHECKED BY: 				DO NOT SCALE			USED ON		EST. WEIGHT	PAPER	SHEET	SCALE	SL3000 (221.0 SLOT)		F		
							---		g	A3	1 OF 2	1:1					

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REMOVE ALL BURRS & SHARP EDGES
IF IN DOUBT - ASK

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19765	ADJUSTING PLATE	1
2	30049	SPR EXT L120mm WD0.56mm OD5.5mm	2
3	40030	SECURITY BUNG	1
4	40068LH	LH EJECTOR SLIDE	1
5	40068RH	RH EJECTOR SLIDE	1
6	50008	E CLIP 7.37 I/D	2
7	50010	E-CLIP FOR 60306 (N1500-0015)	2
8	50018	E CLIP 3.73 I/D	4
9	50115	WASHER (M4)	4
10	50175	M5 WASHER	4
11	50236	NYLOC NUT M4	4
12	50520	M4x6 (SOC BUTT HEAD M/C SCREW)	2
13	50578	CARP NUT M4 (C-1041)	8
14	50743	M3 x 6 TORX PAN HEAD WITH TUFLOC 180	2
15	60306	NCD - LATCH PIN	1
16	81048	BUMPON (SQUARE 30x30x8 HIGH)	4
17	81152	RUNNER 332/657 (BIN YUANN SF-46 SERIES)	2
18	81407	PORON 50 SHORE SQ PAD	2
19	F00638	BASEBOARD	1
20	F00639	TRAY	1
21	F00640	CASE	1
22	F00998	DRAWER FRONT	1
23	F01423	BRACKET - RUNNER STOP	2
24	SEE BOM	NEW CONCEPT MECH	1

NOTES:- USE M4 CARPS NUT (x4) TO HOLD
RUNNER SLIDES TO BASEBOARD.
LOCTITE THE NUTS IN PLACE.
DISCONNECT INNER SLIDE MEMBER &
LOCATE ON TRAY SIDES, FIX IN POSTION
USING M4x6 PAN POZI SCREWS
WITH LOCTITE.

FABRICATED CASH DRAWER BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
CAM, LATCH PIN AND LATCH FORKS

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---	---	---	---	LINEAR	HOLE DIA	ANGULAR	---	See Part Drawings												
---	---	---	---	0 = ±0.5	0 = ±0.5	±0.25°	INDICATES INSPECTION DIMENSION	DRAWN	FINISH:			SL3000			DRAWING NUMBER			REV		
---	---	---	---	0.0 = ±0.25	0.0 = ±0.25		DO NOT SCALE	CAB	See Part Drawings											
REV	ECP No	DATE	NAME	THIRD ANGLE PROJECTION TO BS 8888. ALL DIMS IN mm			DATE	SIMILAR TO	PROJECT			TITLE			91335			F		
PROD. ENG.		APPROVED BY:	CHECKED BY:				USED ON	EST. WEIGHT	PAPER	SHEET	SCALE	SL3000 (221.0 SLOT)								
							---	g	A3	2 OF 2	1:5									

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