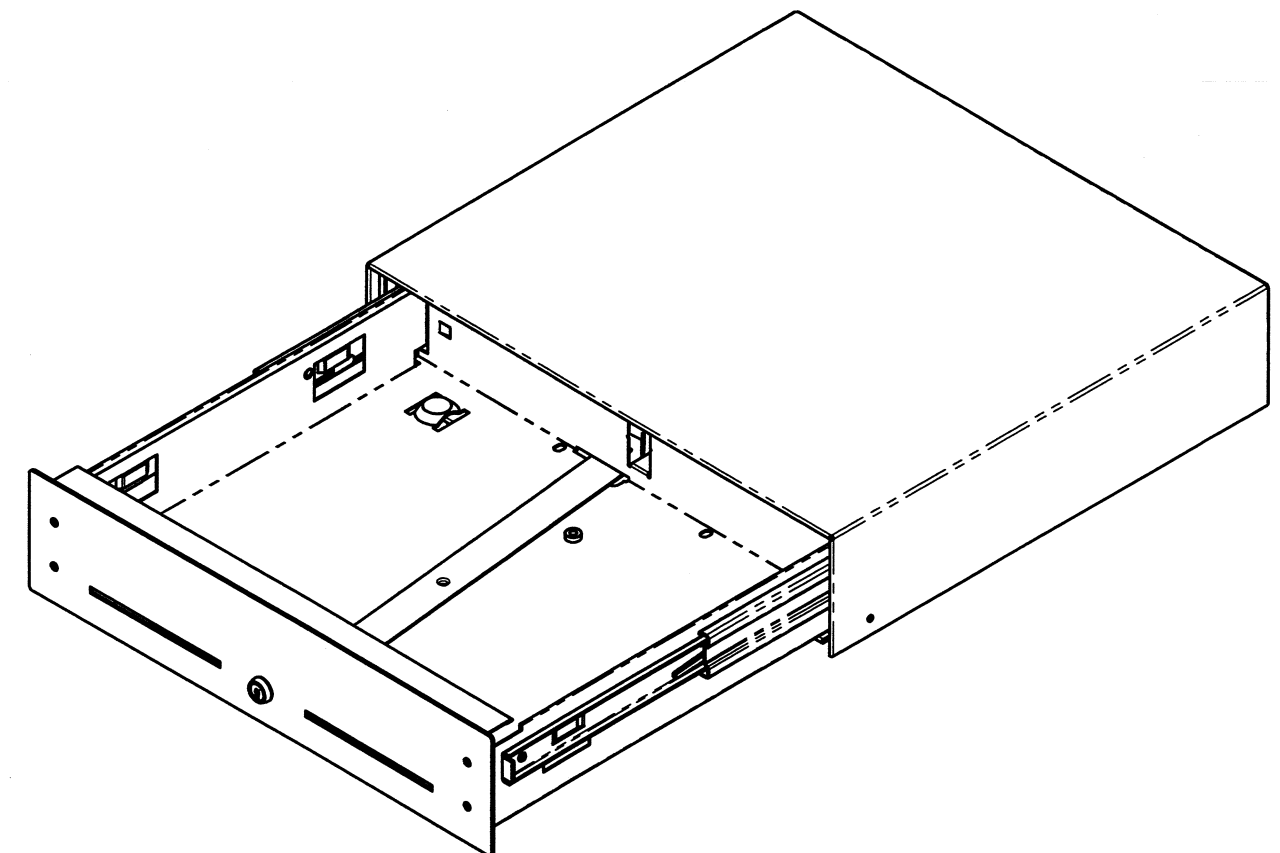
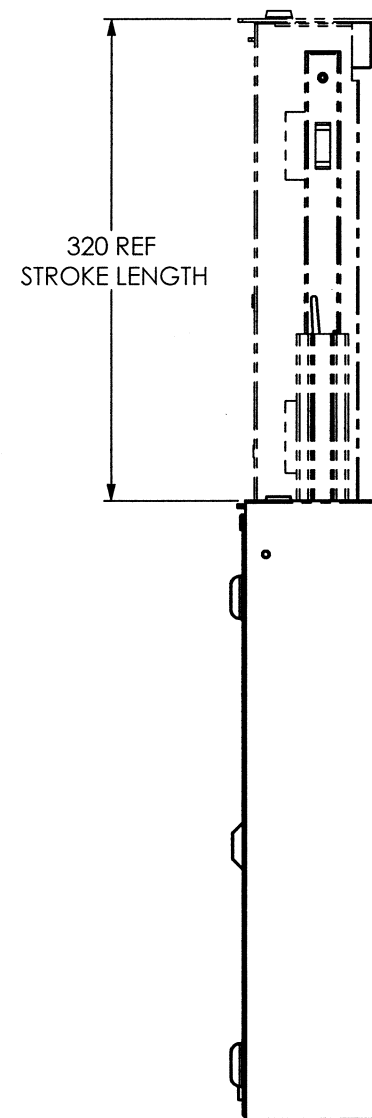
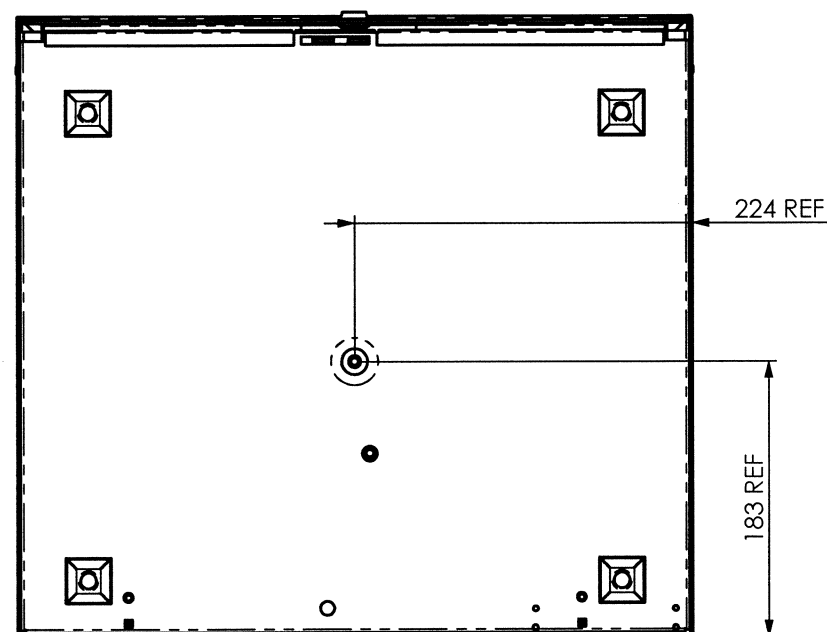
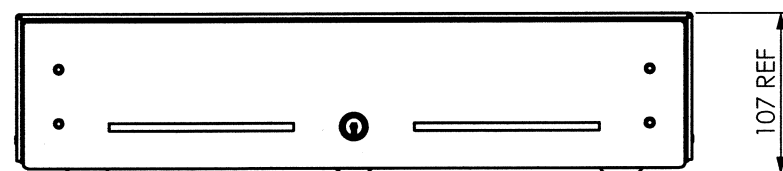
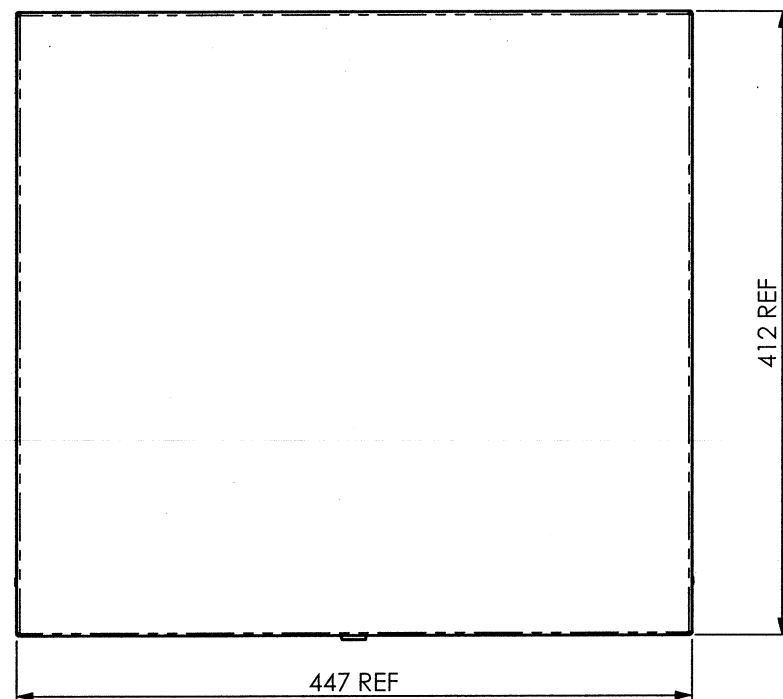


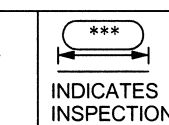
IF IN DOUBT - ASK

REMOVE ALL BURRS & SHARP EDGES



B	20313	14/10/2009	KPRS
---	---	---	---
---	---	---	---
REV	ECP No	DATE	NAME

UNSPECIFIED TOLERANCES		
LINEAR	HOLE DIA	ANGULAR
0 = ±0.5	0 = ±0.5	±0.25°
0.0 = ±0.25	0.0 = ±0.25	
0.00 = ±0.15	0.00 = +0.0/-0.09	

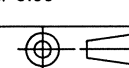


VEE	MATERIAL:
---	See Part Drawings
DRAWN	FINISH:
CAB	See Part Drawings

DATE	SIMILAR TO	PROJECT
02/02/2000	---	***

USED ON	EST. WEIGHT	PAPER	SHEET	SCALE
---	11409.5g(B)	A3	1 OF 2	1:5

THIRD ANGLE PROJECTION
TO BS 8888. ALL DIMS IN mm



DO NOT SCALE

CASH BASES 

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East Sussex BN9 0LA
United Kingdom
Tel: +44 (0)1273 616300
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www.cashbases.co.uk

TITLE
SL3000 - BASE UNIT

DRAWING NUMBER
91784
REV
B

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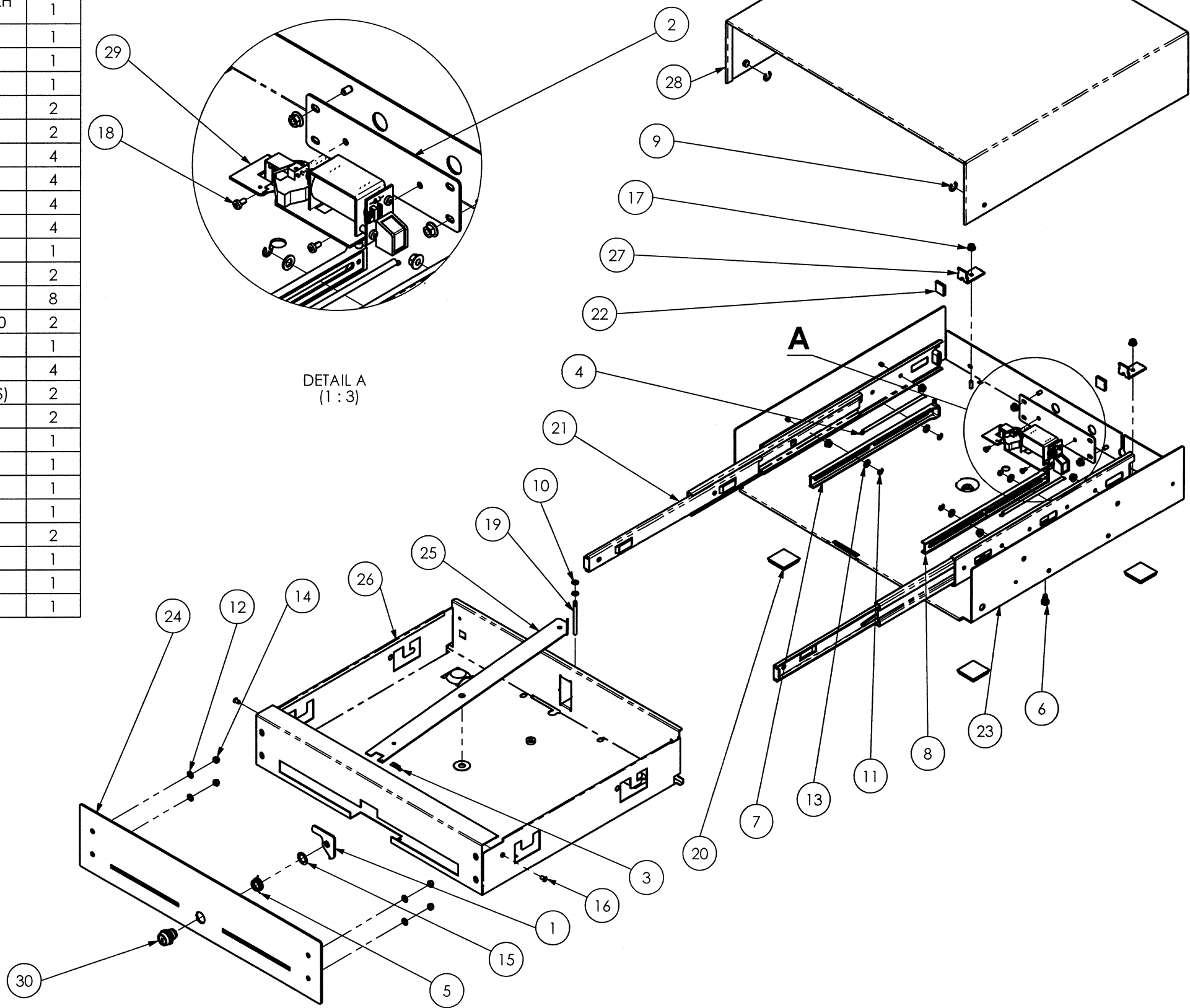
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18506	CAM	1
2	19765	ADJUSTING PLATE	1
3	30034	SPRING EXTENSION	1
4	30049	SPR EXT L120mm WD0.56mm OD5.5mm	2
5	30126	SPR TOR L28.2 WD0.7 ID14.2 to OD 22.5 (LH HELIX)	1
6	40030	SECURITY BUNG	1
7	40068LH	LH EJECTOR SLIDE	1
8	40068RH	RH EJECTOR SLIDE	1
9	50008	E CLIP 7.37 I/D	2
10	50010	E-CLIP FOR 60306 (N1500-0015)	2
11	50018	E CLIP 3.73 I/D	4
12	50115	WASHER (M4)	4
13	50175	WASHER (M5)	4
14	50236	NYLOC NUT M4	4
15	50449	WASHER (i/d 10.5 o/d 16.5 0.5 thk)	1
16	50520	M4x6 (SOC BUTT HEAD M/C SCREW)	2
17	50578	CARP NUT M4 (C-1041)	8
18	50743	M3 x 6 TORX PAN HEAD WITH TUFLOC 180	2
19	60306	NCD - LATCH PIN	1
20	81048	BUMPON (SQUARE 30x30x8 HIGH)	4
21	81152	RUNNER 332/657 (BIN YUANN SF-46 SERIES)	2
22	81407	PORON 50 SHORE SQ PAD	2
23	F00638	BASEBOARD	1
24	F00641	DRAWER FRONT	1
25	F00642	TRANSFER LEVER	1
26	F01000	TRAY	1
27	F01423	BRACKET - RUNNER STOP	2
28	F03688	CASE	1
29	SEE BOM	NEW CONCEPT MECH	1
30	SEE BOM	LOCK ASSEMBLY (75 SERIES)	1

NOTES: USE M4 CARP NUTS (X4) TO HOLD RUNNER SLIDES TO BASEBOARD. LOCTITE THE NUTS IN PLACE. DISCONNECT THE INNER SLIDE MEMBER & LOCATE ON THE TRAY SIDES, FIX IN POSITION USING M4x6 PAN POZI SCREWS WITH LOCTITE.

FABRICATED CASH DRAWER BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
CAM, LATCH PIN AND LATCH FORKS
GREASE TRANSFER LEVER FIXINGS

REMOVE ALL BURRS & SHARP EDGES
IF IN DOUBT - ASK



B	20313	14/10/2009	KPRS	UNSPECIFIED TOLERANCES			*** INDICATES INSPECTION DIMENSION	VEE	MATERIAL:				CASH BASES 		Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom www.cashbases.co.uk		Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010		
---	---	---	---	LINEAR	HOLE DIA	ANGULAR		---	See Part Drawings										
---	---	---	---	0 = ±0.5	0 = ±0.5	±0.25°		DRAWN	FINISH:										
---	---	---	---	0.0 = ±0.25	0.0 = ±0.25			CAB	See Part Drawings										
REV	ECP No	DATE	NAME	0.00 = ±0.15	0.00 = +0.0/-0.09			DATE	SIMILAR TO	PROJECT		TITLE		DRAWING NUMBER		REV			
PROD. ENG.		APPROVED BY:	CHECKED BY:	THIRD ANGLE PROJECTION TO BS 8888. ALL DIMS IN mm			DO NOT SCALE	02/02/2000	---	***								SL3000	
© No part of this drawing may be reproduced or transmitted by any form, or in any means including photocopying and recording, without prior permission of Cash Bases Ltd. Newhaven, East Sussex.								USED ON	EST. WEIGHT	PAPER	SHEET	SCALE	SL3000 - BASE UNIT		91784		B		
1		2		3		4		5		6		7		8		9		10	