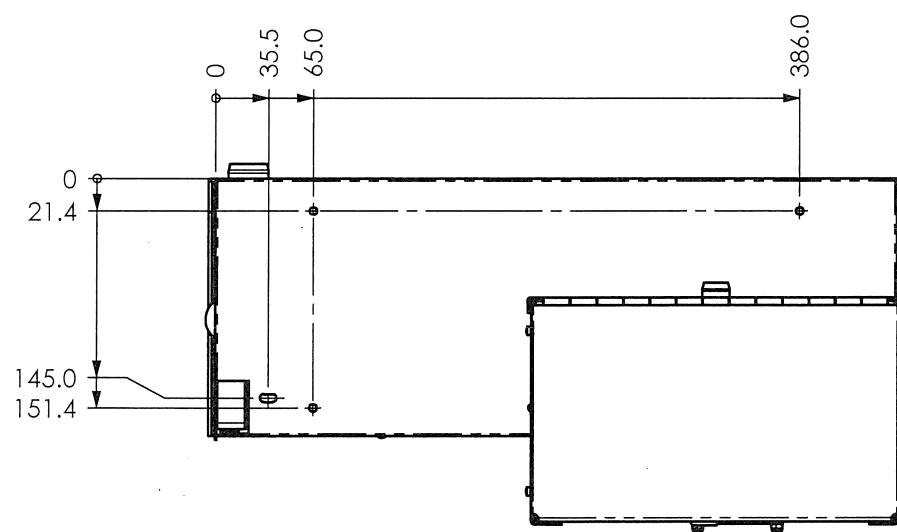
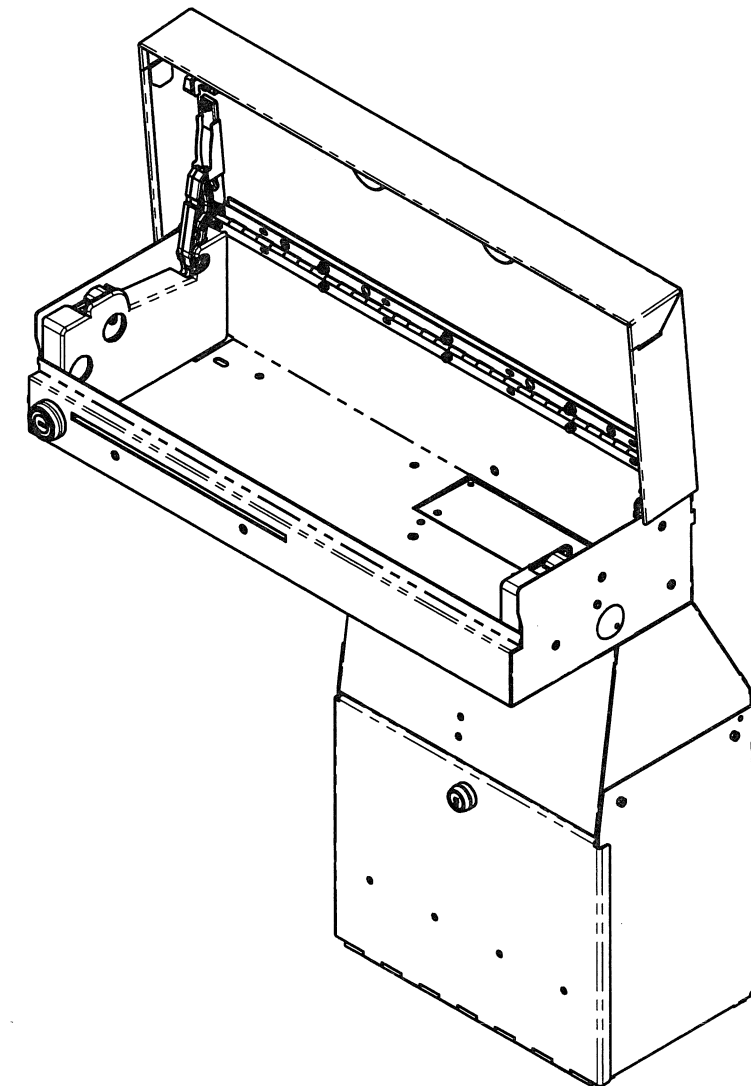
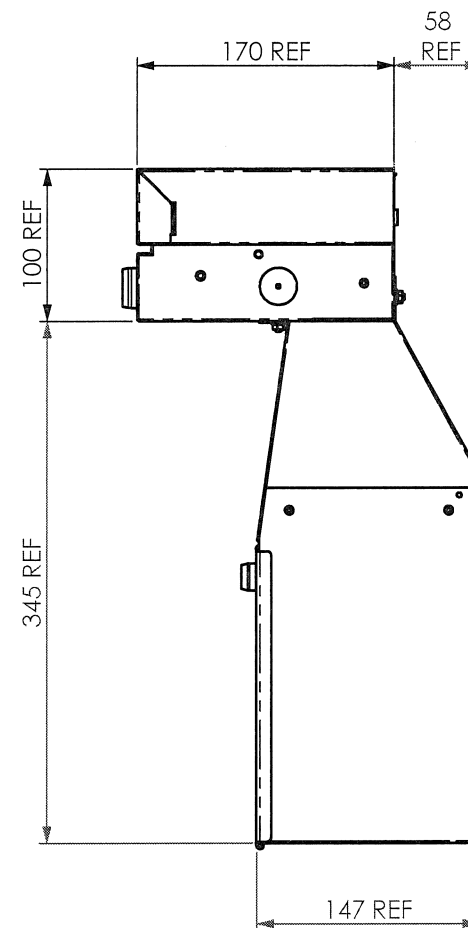
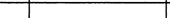
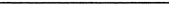
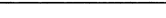


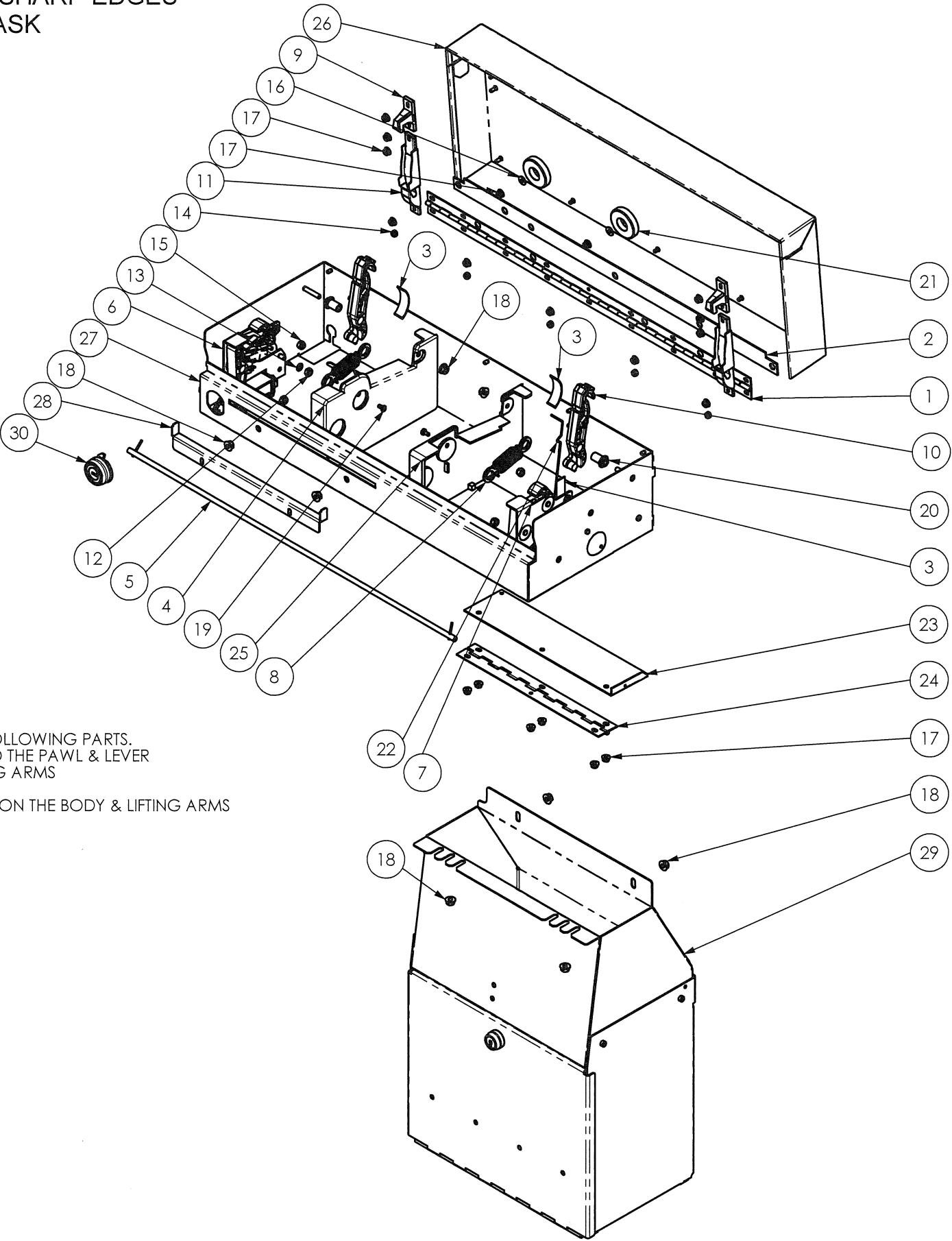
REMOVE ALL BURRS & SHARP EDGES



B	22558	31/05/2012	KPRS	UNSPECIFIED TOLERANCES			*** INDICATES INSPECTION DIMENSION	VEE ---	MATERIAL: See Part Drawings			CASH BASES  Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom Tel: +44 (0)1273 616300 Fax: +44 (0)1273 612010 www.cashbases.co.uk			DRAWING NUMBER 92052		REV B	
---	---	---	---	LINEAR 0 = ±0.5 0.0 = ±0.25 0.00 = ±0.15	HOLE DIA 0 = ±0.5 0.0 = ±0.25 0.00 = +0.0/-0.09	ANGULAR ±0.25°		DRAWN KPRS	FINISH: See Part Drawings									
REV	ECP No	DATE	NAME	THIRD ANGLE PROJECTION TO BS 8888. ALL DIMS IN mm				 DO NOT SCALE	DATE 03/04/2012	SIMILAR TO ---	PROJECT P5738	TITLE 460MOD03 SKIMMER (PBL & BS)						
PROD. ENG.  APPROVED BY:  CHECKED BY: 									USED ON ---	EST. WEIGHT 8189.5g	PAPER A3	SHEET 1 OF 2	SCALE 1:5					
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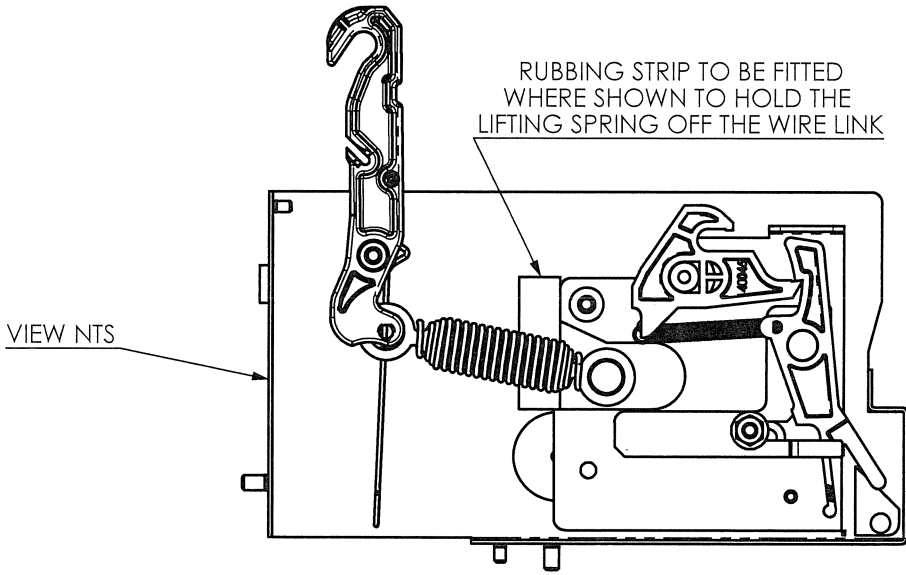
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16576	HINGE S/STL	1
2	17762	STRIP - SPACER	1
3	18511	RUBBING STRIP	3
4	19597	MECH COVER LH	1
5	20270	SHAFT ASSEMBLY	1
6	21507	MODULAR MECH ASSY (LHS)	1
7	21508	MODULAR MECH ASSY (RHS)	1
8	30123	SPRING - EXT 81N (YELLOW ID MARK)	2
9	40185	LATCH	2
10	40473	LIFTING ARM	2
11	40474	RUBBING CAM / STOP 85 DEG	2
12	50006	NUT M4 FULL PLATED	1
13	50030	WASHER M4 INT SHAKEPROOF	1
14	50232	NUT M3 NYLOCK THIN	5
15	50236	NYLOC NUT M4	4
(B) 16	50405	M3 WASHER (LARGE)	2
17	50577	CARP NUT M3 (c-1031)	19
18	50578	CARP NUT M4 (C-1041)	8
(B) 19	50743	M3 x 6 TORX PAN HEAD WITH TUFLOC 180	2
20	60361	POST - LIFTING ARM (MOD SKIMMER)	2
21	80814	MAGNET	2
22	81264	LINK WIRE	1
23	F00859	HINGED FLAP	1
24	F00881	HINGE ST/STL 195 LG	1
25	F00948	MODIFIED RH MECH COVER	1
26	F01781	LID (PUSH BUTTON)	1
27	F05606	460MOD03 SELF SKIMMER BODY (PUSH BUTTON LOCK)	1
28	F05609	MEDIA GUIDE (U/O 92052)	1
29	SEE BOM	HIGH SECURITY DEEP DROP BOX ASSEMBLY	1
30	SEE BOM	PUSH BUTTON LOCK ASSEMBLY	1

REMOVE ALL BURRS & SHARP EDGES
IF IN DOUBT - ASK



GENERAL BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
MECH PLATE SPINNINGS WHICH HOLD THE PAWL & LEVER
THE NYLON STRIP FITTED TO THE LIFTING ARMS
THE ENDS OF THE SHAFT ASSY
THE LIFTING SPRING ANCHOR POINTS ON THE BODY & LIFTING ARMS



B		22558		31/05/2012		KPRS		UNSPECIFIED TOLERANCES			VEE		MATERIAL:			CASH BASES Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom www.cashbases.co.uk Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010							
---		---		---		---		LINEAR 0 = ±0.5 0.0 = ±0.25 0.00 = ±0.15			HOLE DIA 0 = ±0.5 0.0 = ±0.25 0.00 = +0.0/-0.09			ANGULAR ±0.25°									
---		---		---		---		INDICATES INSPECTION DIMENSION			***			See Part Drawings									
REV		ECP No		DATE		NAME		THIRD ANGLE PROJECTION TO BS 8888. ALL DIMS IN mm						DO NOT SCALE									
PROD. ENG		APPROVED BY:		CHECKED BY:							DATE 03/04/2012			SIMILAR TO ---		PROJECT P5738		TITLE 460MOD03 SKIMMER (PBL & BS)		DRAWING NUMBER 92052		REV B	
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