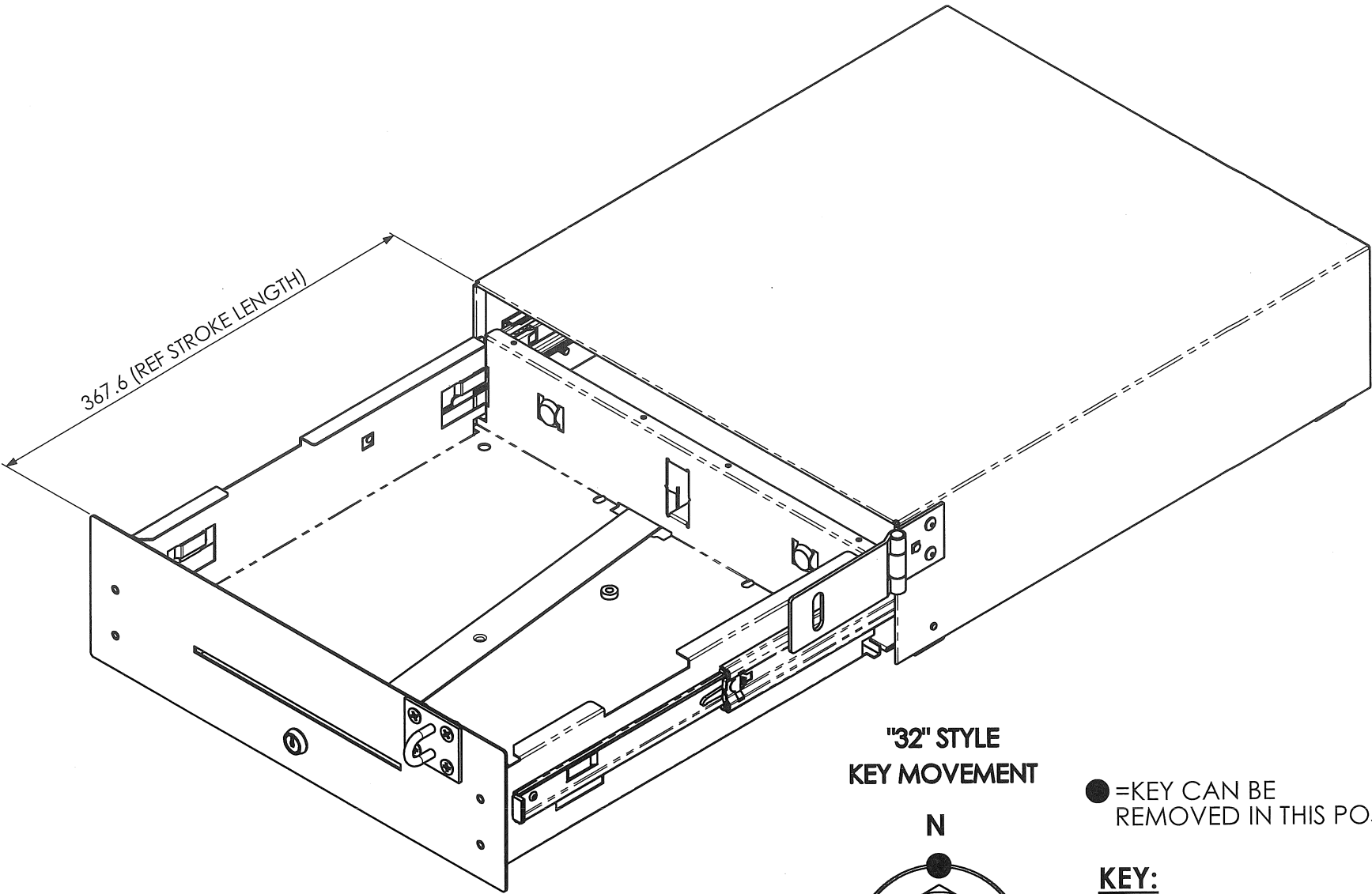
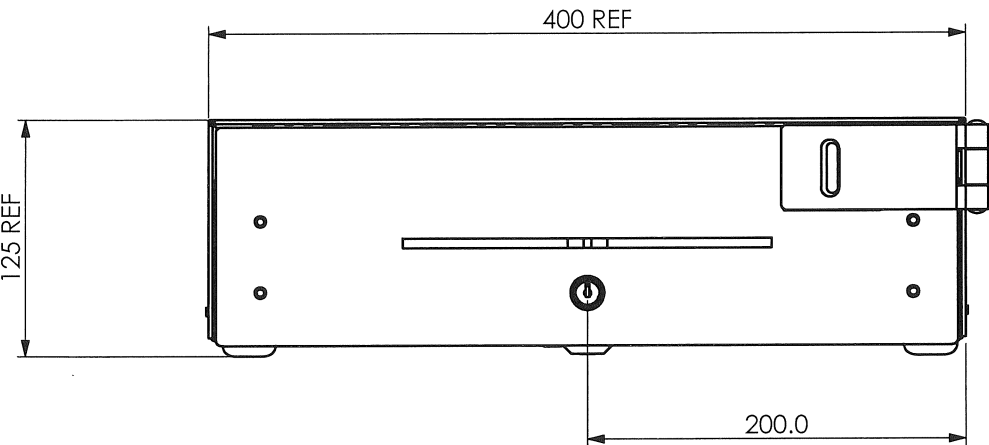
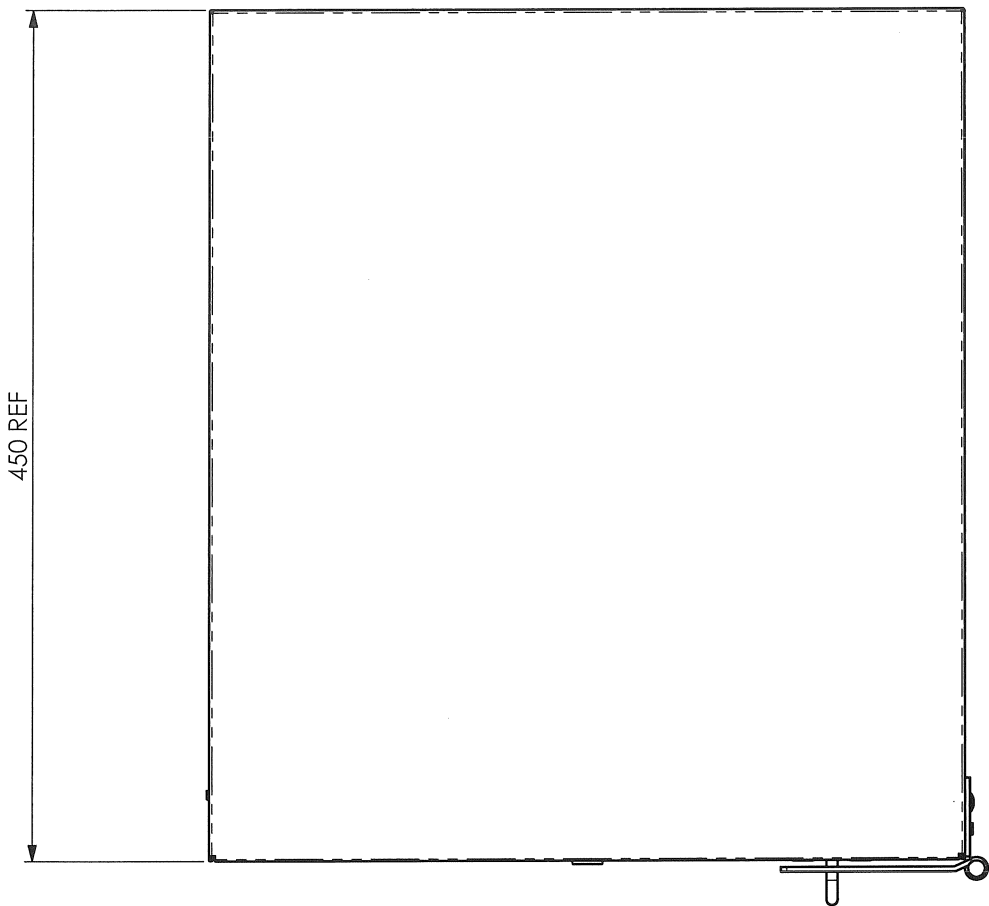
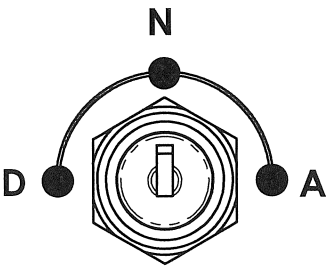


IF IN DOUBT - ASK

REMOVE ALL BURRS & SHARP EDGES

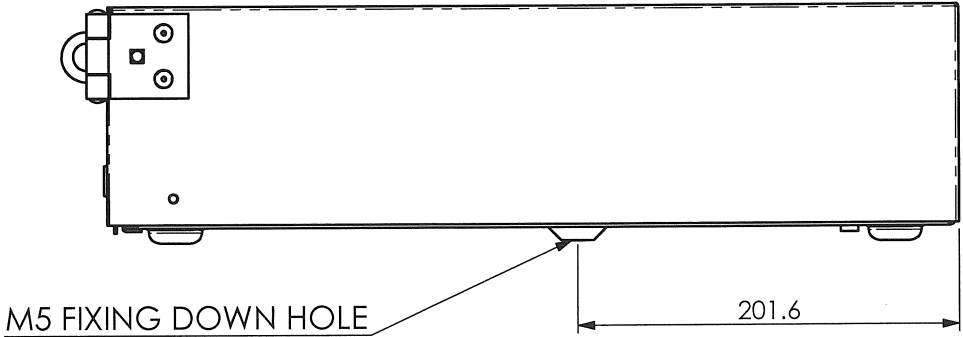


"32" STYLE
KEY MOVEMENT



● = KEY CAN BE
REMOVED IN THIS POSN

KEY:
N = NEUTRAL
A = ACTUATED
D = DEAD LOCK



D	23985	20/08/2014	KPRS
---	---	---	---
REV	ECP No	DATE	NAME
PROD. ENG.		APPROVED BY:	CHECKED BY:

UNSPECIFIED TOLERANCES		
LINEAR	HOLE DIA	ANGULAR
0 = ±0.5	0 = ±0.5	±0.25°
0.0 = ±0.25	0.0 = ±0.25	
0.00 = ±0.15	0.00 = +0.0/-0.09	



DO NOT SCALE

VEE	MATERIAL: See Part Drawings			

DRAWN	FINISH: See Part Drawings			
KPRS				
DATE	SIMILAR TO	PROJECT		
24/04/2012	---	P5746		
USED ON	EST. WEIGHT	PAPER	SHEET	SCALE
---	10320.0g	A3	1 OF 2	1:4

CASH BASES		Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom		Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010 www.cashbases.co.uk	
SL3000		DRAWING NUMBER		REV	
SL3000 (LOCK, 1 SLOT & HASP)		92056		D	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18506	CAM	1
2	30034	SPRING EXTENSION	1
3	30049	SPR EXT L120mm WD0.56mm OD5.5mm	2
4	30126	SPR TOR L28.2 WD0.7 ID14.2 to OD 22.5 (LH HELIX)	1
5	40030	SECURITY BUNG	1
6	40068LH	LH EJECTOR SLIDE	1
7	40068RH	RH EJECTOR SLIDE	1
8	50008	E CLIP 7.37 I/D	2
9	50010	E-CLIP FOR 60306 (N1500-0015)	2
10	50018	E CLIP 3.73 I/D	4
11	50115	WASHER (M4)	4
12	50155	NYLOCK NUT M6	4
13	50175	M5 WASHER	4
14	50236	NYLOC NUT M4	4
15	50449	WASHER (i/d 10.5 o/d 16.5 0.5 thk)	1
16	50520	M4x6 (SOC BUTT HEAD M/C SCREW)	2
17	50578	CARP NUT M4 (C-1041)	2
18	50743	M3 x 6 TORX PAN HEAD WITH INLEX 180	2
19	50835	DIA 4.8 X 10.0 LG A2 S/STEEL RIVET 633 0622 (TR)	2
20	50841	M6 X 12 CSK POZI HEAD SCREW (ZINC PLATED STEEL)	4
21	50846	M4 HEX LOC NUT (DIN439)	4
22	60306	NCD - LATCH PIN	1
23	81041	RUNNER 408/778 (BINYUANN SF46)	2
24	81048	BUMPON (SQUARE 30x30x8 HIGH)	4
25	81407	PORON 50 SHORE SQ PAD	2
26	F00642	TRANSFER LEVER	1
27	F00741	SL3000 MECH BRK	1
28	F05628	TRAY	1
29	F05629	DRAWER FRONT (LOCK & SLOT)	1
30	F05630	BASEBOARD	1
31	F05631	CASE	1
32	F06669	HASP	1
		STAPLE	1
33	SEE BOM	LOCK ASSEMBLY (75 SERIES)	1
34	SEE BOM	NEW CONCEPT MECH	1

(B) 4 OFF M6 WASHERS REMOVED FROM BOM
(C) F01423 (X2) REMOVED

NOTES:- USE M4 HEX LOC NUTS TO HOLD RUNNERS TO BASEBOARD. DISCONNECT INNER SLIDE MEMBER & LOCATE ON TRAY SIDES, FIX IN POSITION USING M4x6 PAN POZI SCREWS WITH LOCTITE

FABRICATED CASH DRAWER BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
CAM, LATCH PIN AND LATCH FORKS
GREASE TRANSFER LEVER FIXINGS

D	23985	20/08/2014	KPRS
---	---	---	---
REV	ECP No	DATE	NAME
PROD. ENG.		APPROVED BY:	CHECKED BY:

UNSPECIFIED TOLERANCES

LINEAR	HOLE DIA	ANGULAR
0 = ±0.5	0 = ±0.5	±0.25°
0.0 = ±0.25	0.0 = ±0.25	
0.00 = ±0.15	0.00 = ±0.0/-0.09	

THIRD ANGLE PROJECTION TO BS 8888. ALL DIMS IN mm

INDICATES INSPECTION DIMENSION

DO NOT SCALE

VEE

DRAWN KPRS

DATE 02/02/2000

USED ON

MATERIAL:

See Part Drawings

FINISH:

See Part Drawings

SIMILAR TO	PROJECT		
---	P5746		
EST. WEIGHT	PAPER	SHEET	SCALE
10320.0g	A3	2 OF 2	1:5

CASH BASES



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TITLE	SL3000	DRAWING NUMBER	REV
SL3000 (LOCK, 1 SLOT & HASP)	92056	D	

