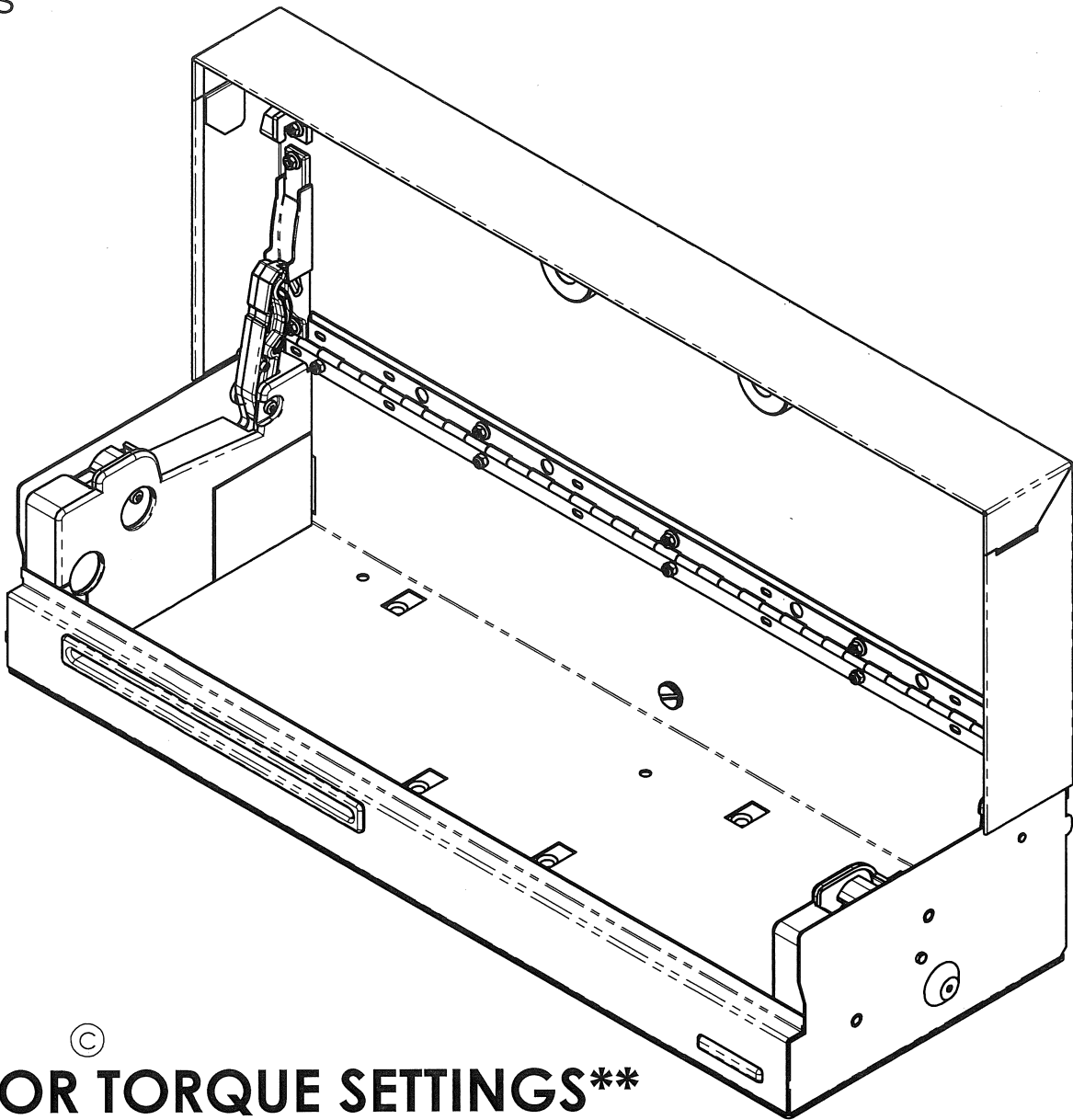
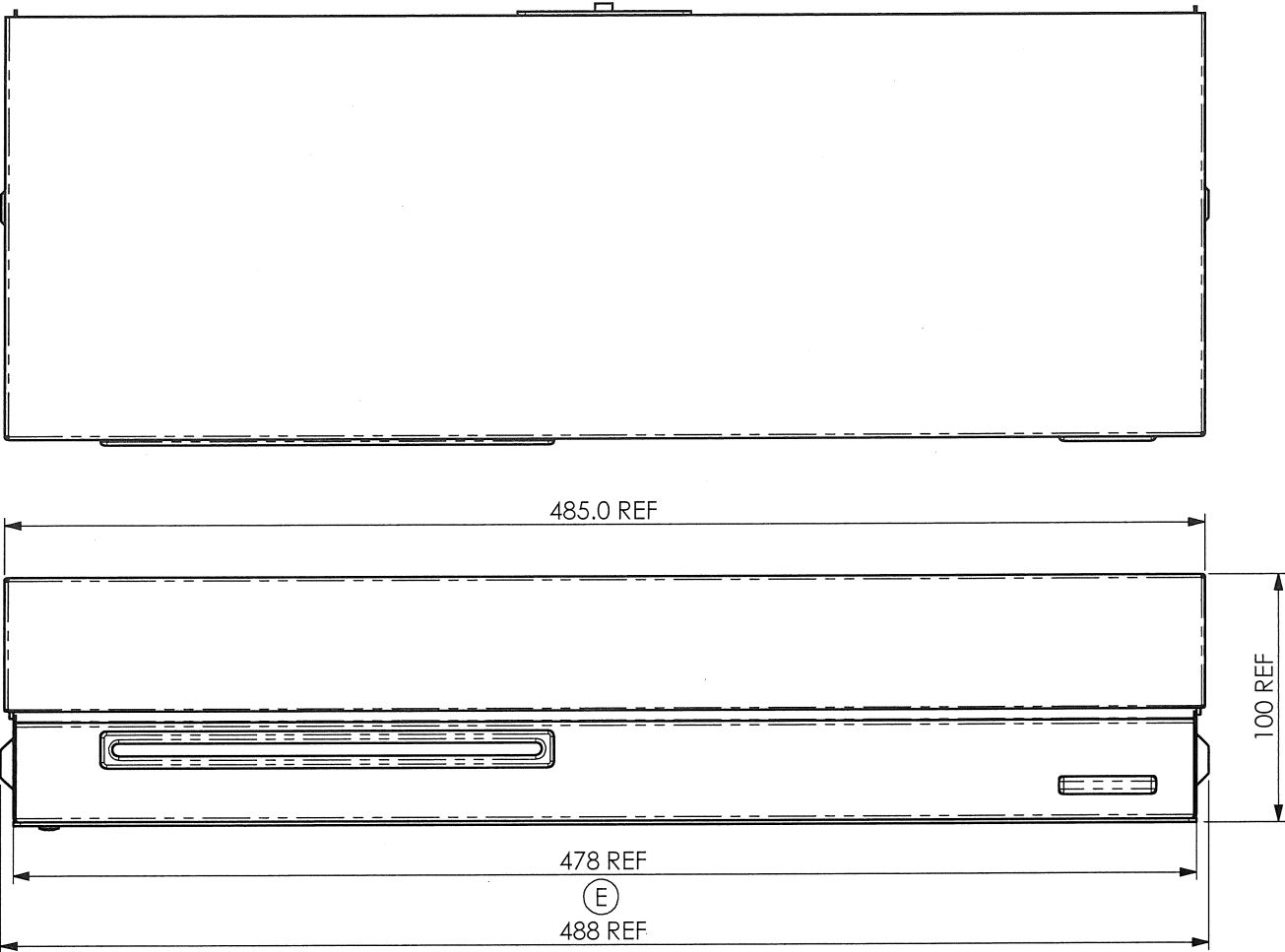
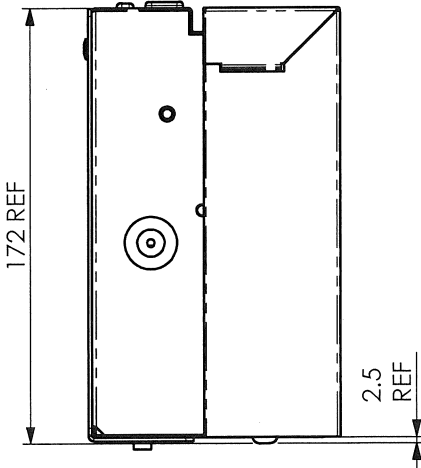
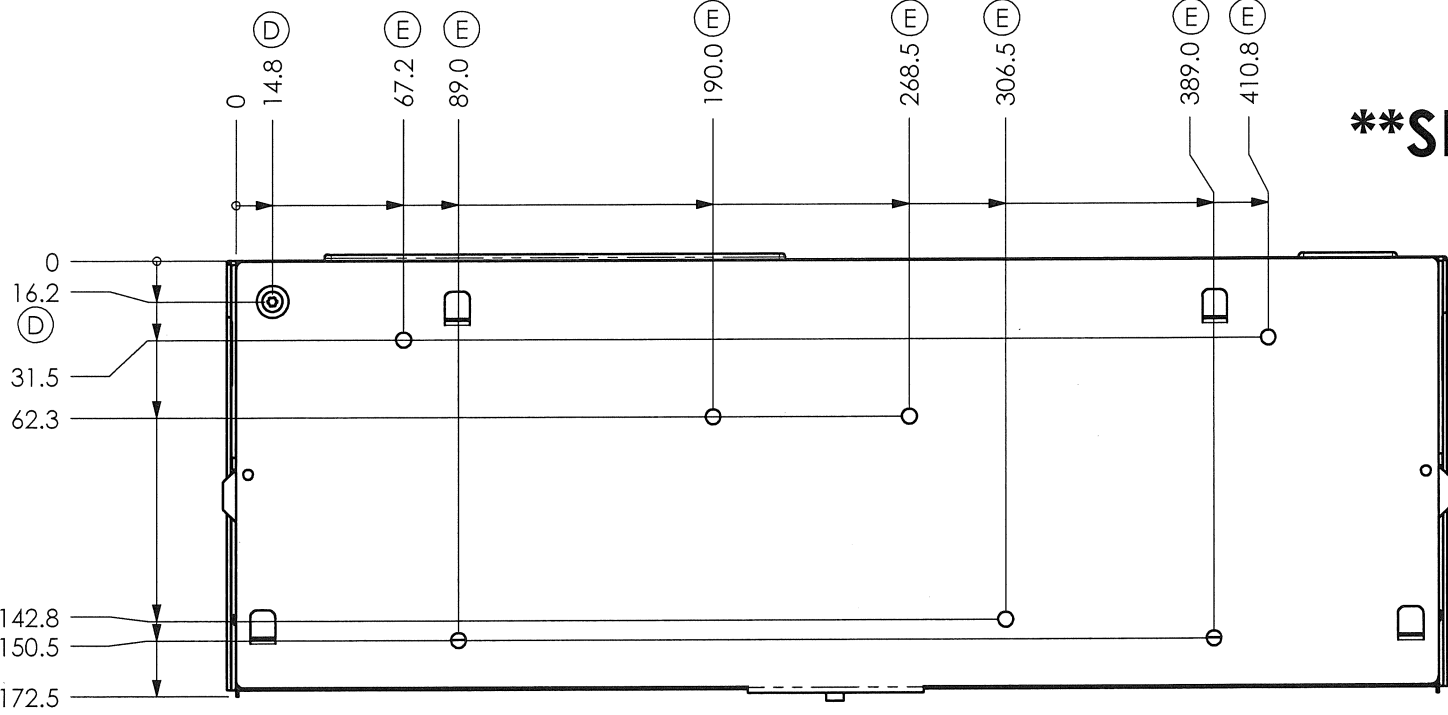


IF IN DOUBT - ASK

REMOVE ALL BURRS & SHARP EDGES



****SEE TSD-050 FOR TORQUE SETTINGS****
0.8 mm MATERIAL FLIPLID



MANDATORY

E		24757	05/10/2015	KPRS	UNSPECIFIED TOLERANCES			***		VEE		MATERIAL:		CASH BASES				Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom www.cashbases.co.uk		Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010					
---		---		---		LINEAR			HOLE DIA		ANGULAR		See Part Drawings												
---		---		---		0 = ±0.5 0.0 = ±0.25 0.00 = ±0.15			0 = ±0.5 0.0 = ±0.25 0.00 = +0.0/-0.09		±0.25°		See Part Drawings												
REV		ECP No	DATE	NAME				INDICATES INSPECTION DIMENSION		DRAWN RDG		FINISH:													
PROD. ENG		APPROVED BY:		CHECKED BY:		THIRD ANGLE PROJECTION TO BS308. ALL DIMS IN mm			 DO NOT SCALE		DATE 27/10/2014		SIMILAR TO ---		PROJECT P6176		TITLE		DRAWING NUMBER		REV				
©		No part of this drawing may be reproduced or transmitted by any form, or in any means including photocopying and recording, without prior permission of Cash Bases Ltd. Newhaven, East Sussex.								USED ON ---		EST. WEIGHT 3886.3g		PAPER A3		SHEET 1 OF 2		SCALE 1:3		485MOD03		92237		E	

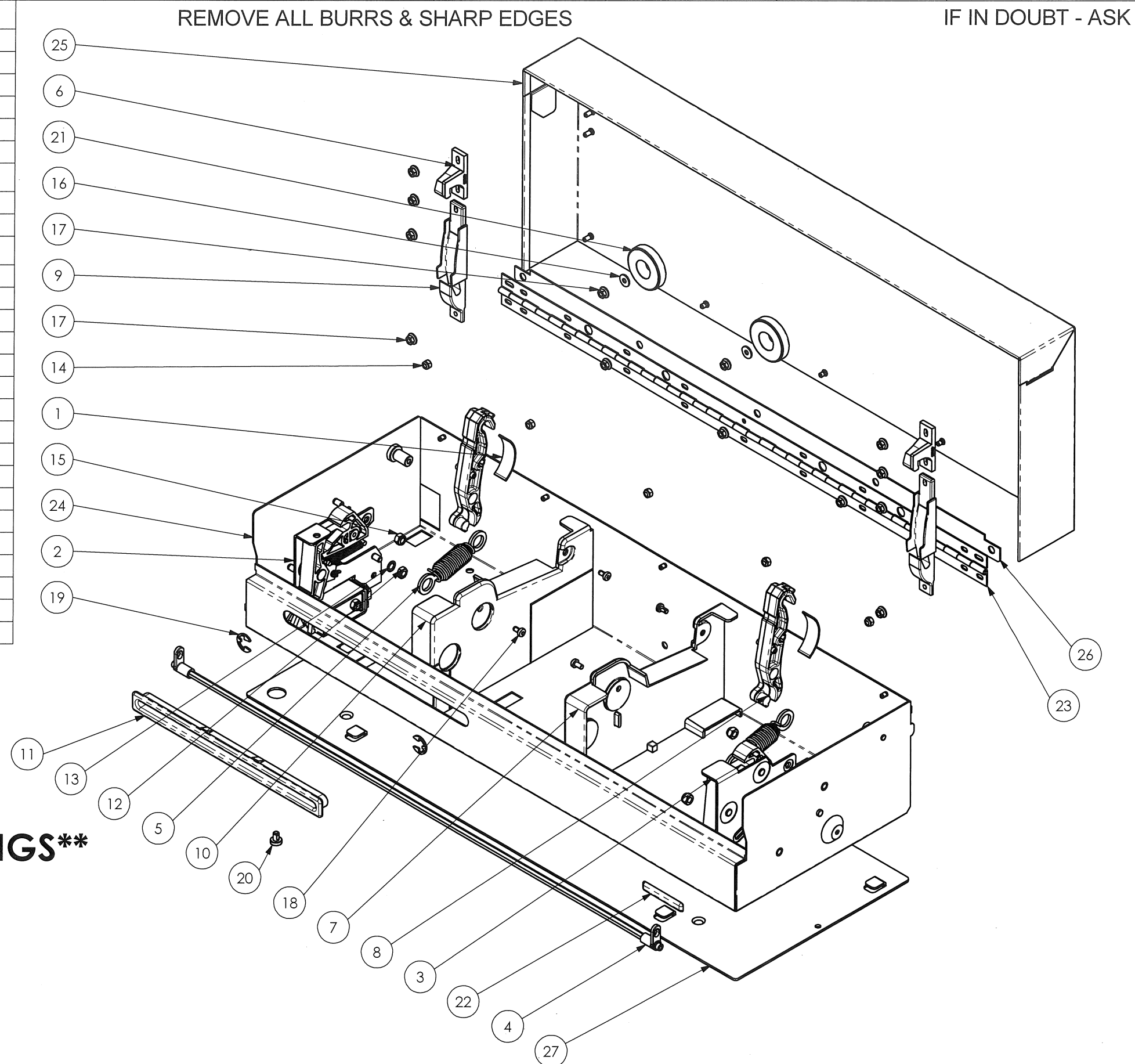
1		2	3	4
ITEM NO.	PART NUMBER	DESCRIPTION		QTY.
1	18511	RUBBING STRIP		2
2	21507	MODULAR MECH ASSY		1
3	21508	MODULAR MECH ASSY (RHS)		1
4	23634	HEX TRANSFER ROD ASSY		1
(B) 5	30133	SPRING - EXT 57N (SILVER)		2
6	40185	LATCH		2
7	40305-RJ45	RH 460MOD03 SIDE COVER		1
8	40473	LIFTING ARM		2
9	40474	RUBBING CAM / STOP 85 DEG		2
10	40478-RJ45	MECH COVER LH		1
11	40602	MEDIA GUIDE		1
12	50006	NUT M4 FULL PLATED		1
13	50030	WASHER M4 INT SHAKEPROOF		1
14	50232	NUT M3 NYLOCK THIN		5
15	50236	NYLOC NUT M4		4
16	50405	M3 WASHER (LARGE)		2
17	50577	CARP NUT M3 (c-1031)		13
18	50743	M3 x 6 TORX PAN HEAD WITH INLEX 180		4
19	50763	E-CLIP ND3133-070P		2
(D) 20	50771	M4x6 PAN HEAD TORX INLEX SCREW		1
21	80814	MAGNET		2
22	81007	LOGO C/BASES 39 x 7 mm 3D BUBBLE		1
(E) 23	F04670	HINGE S/S 473		1
24	F06730	485MOD03 BODY		1
25	F06731	485 LID LINEN ST/STL		1
26	F06742	STRIP SPACER ST/STEEL		1
27	SEE BOM	BASEPLATE + RETAINING SCREW ASSEMBLY		1

MANDATORY

© **SEE TSD-050 FOR TORQUE SETTINGS**
0.8 mm MATERIAL FLIPLID

GENERAL BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
MECH PLATE SPINNINGS WHICH HOLD THE PAWL & LEVER
THE NYLON STRIP FITTED TO THE LIFTING ARMS
THE ENDS OF THE SHAFT ASSY
THE LIFTING SPRING ANCHOR POINTS ON THE BODY & LIFTING ARMS



E	24757	05/10/2015	KPRS	UNSPECIFIED TOLERANCES			*** INDICATES INSPECTION DIMENSION	VEE ---		MATERIAL: See Part Drawings		CASH BASES Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010 www.cashbases.co.uk		PROD. ENG. APPROVED BY: CHECKED BY: 	© No part of this drawing may be reproduced or transmitted by any form, or in any means including photocopying and recording, without prior permission of Cash Bases Ltd. Newhaven, East Sussex.
---	---	---	---	LINEAR 0 = ±0.5 0.0 = ±0.25 0.00 = ±0.15	HOLE DIA 0 = ±0.5 0.0 = ±0.25 0.00 = +0.0/-0.09	ANGULAR ±0.25°		DRAWN RDG	FINISH: See Part Drawings	TITLE 485MOD03	DRAWING NUMBER 92237				
---	---	---	---	THIRD ANGLE PROJECTION TO BS308. ALL DIMS IN mm									DATE 27/10/2014		
REV	ECP No	DATE	NAME					DO NOT SCALE	USED ON ---	EST. WEIGHT 3886.3g	PAPER A3	SHEET 2 OF 2	SCALE 1:3		

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