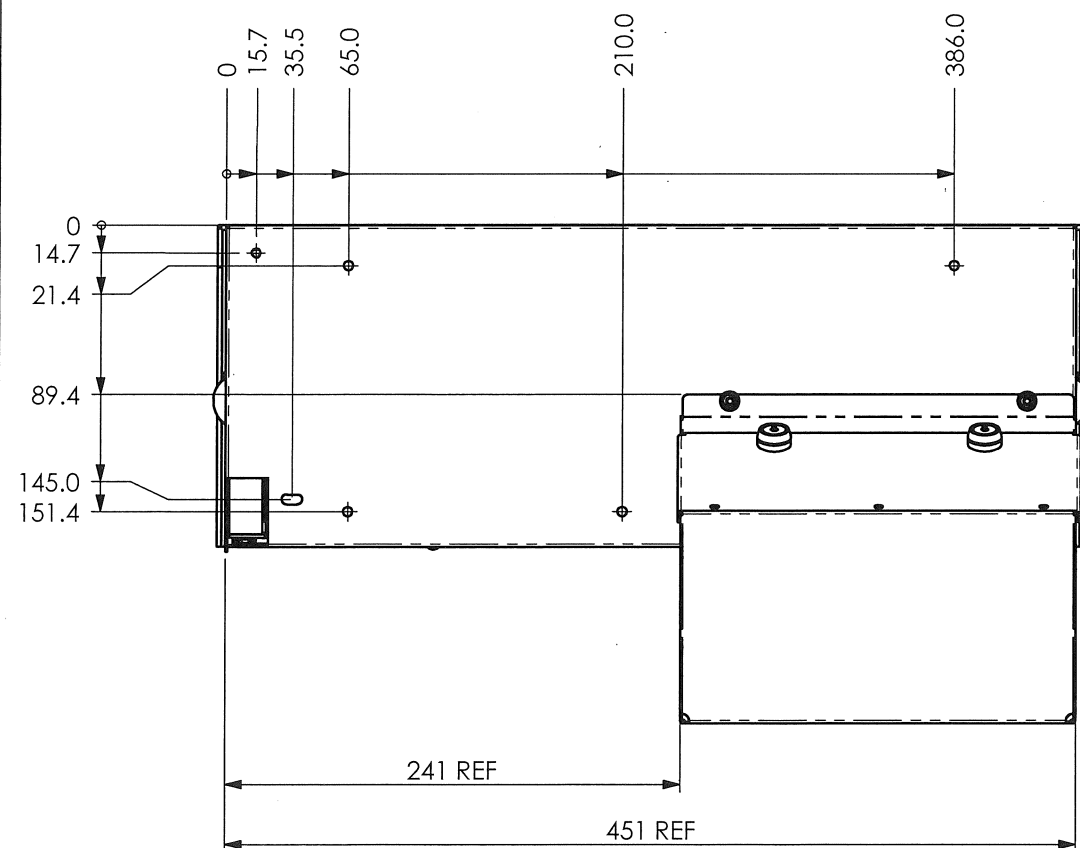
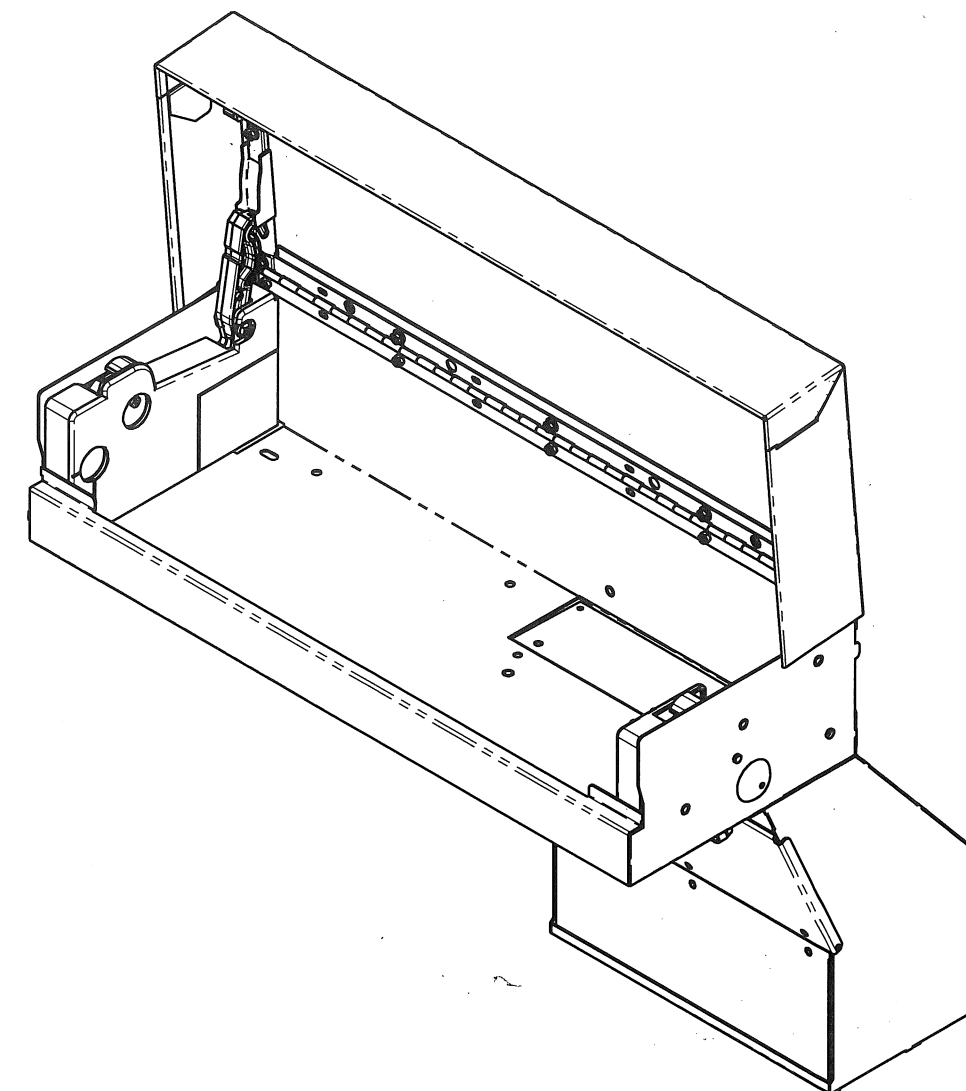
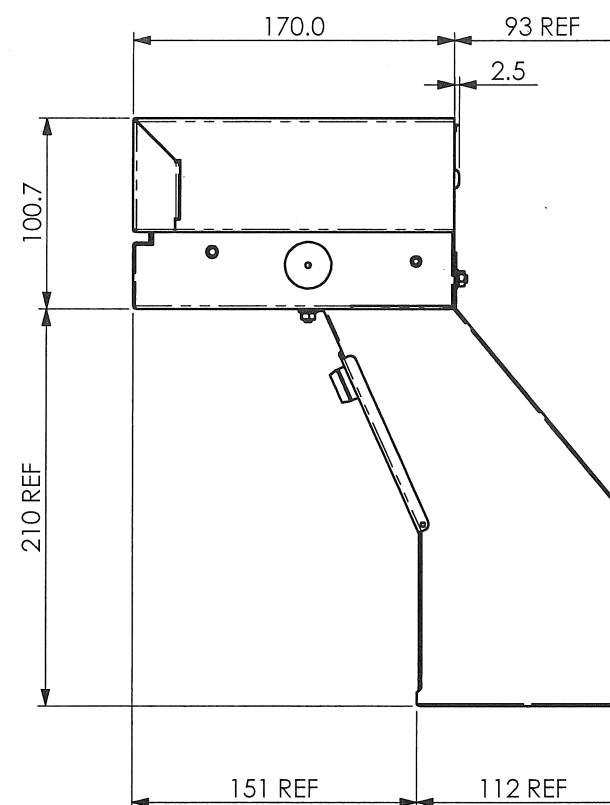
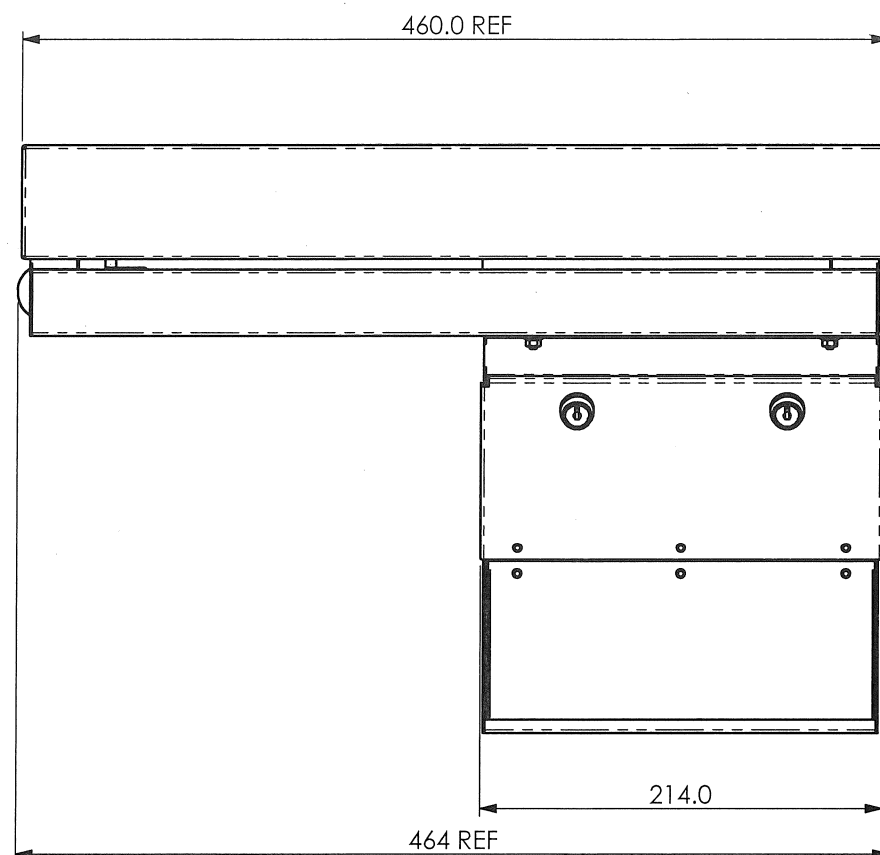


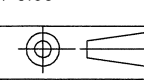
IF IN DOUBT - ASK

REMOVE ALL BURRS & SHARP EDGES



NOTE :

DROP BOX ASSEMBLY SHOWN IS A CONFIGURABLE ITEM
ALL DIMENSIONS ARE SPECIFIC TO THIS ITEM ONLY

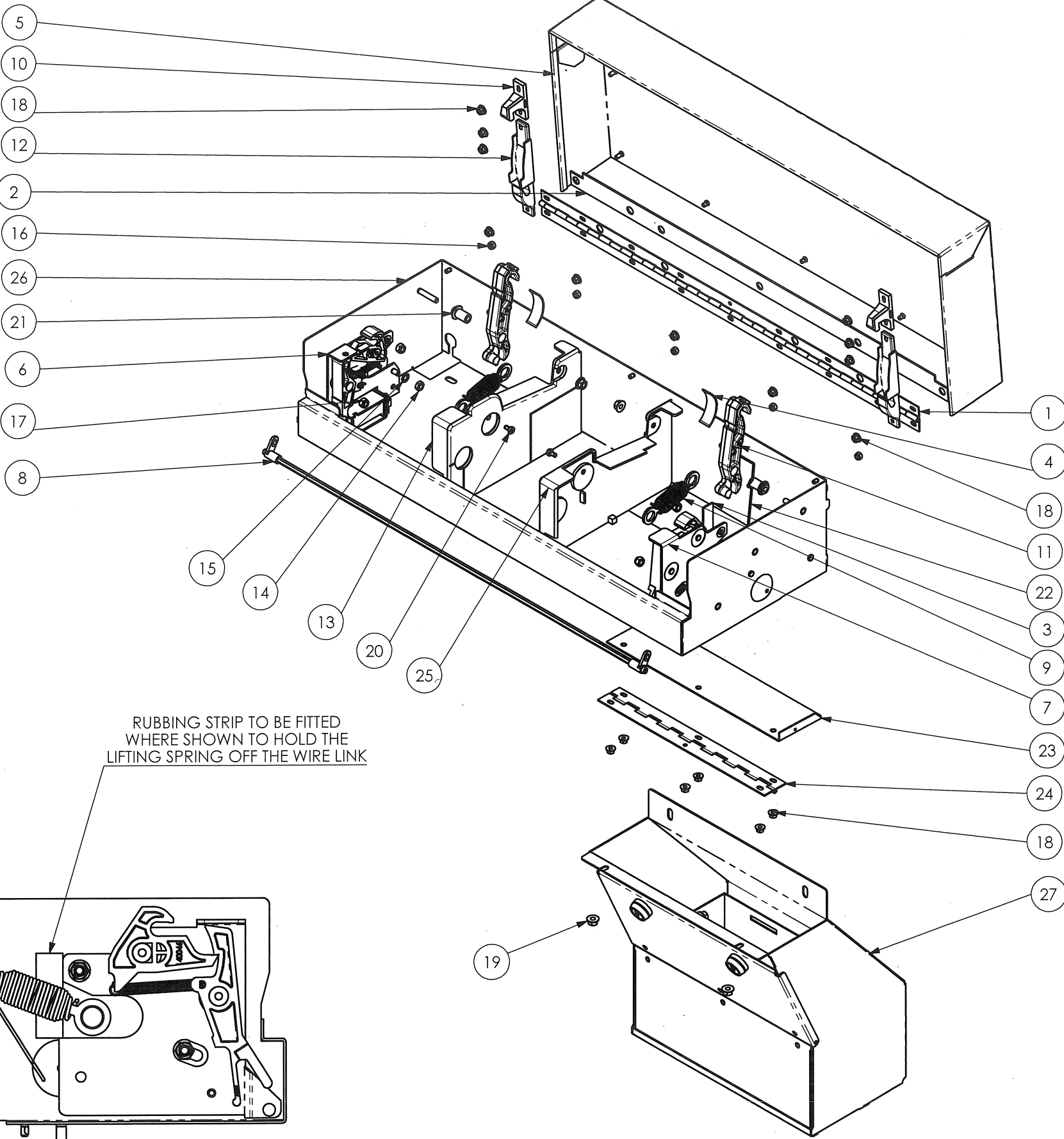
B		24862		10/12/2015		MSS		UNSPECIFIED TOLERANCES				*** INDICATES INSPECTION DIMENSION		VEE		MATERIAL:				CASH BASES  Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom www.cashbases.co.uk Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010			
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---		---		---		---		0 = ±0.5		0 = ±0.5				±0.25°		DRAWN		FINISH:					
---		---		---		---		0.0 = ±0.25		0.0 = ±0.25						CAB		See Part Drawings					
REV		ECP No		DATE		NAME		0.00 = ±0.15		0.00 = +0.0/-0.09				DATE		SIMILAR TO		PROJECT		TITLE			
PROD. ENG.				APPROVED BY:		CHECKED BY:		THIRD ANGLE PROJECTION TO BS308. ALL DIMS IN mm				DO NOT SCALE		24/06/2015		---		P6264		460MOD03			
														USED ON		EST. WEIGHT		PAPER		SHEET		SCALE	
														---		6969.1g		A3		1 OF 2		1:4	
														460MOD03 SKIMMER FLIP LID		DRAWING NUMBER		REV					
														92287		B							
1		2		3		4		5		6		7		8		9		10					

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16576	HINGE S/STL	1
2	17762	STRIP - SPACER	1
3	18511	RUBBING STRIP	1
4	18511	RUBBING STRIP	2
5	19448	460MOD LID - NO SLOT	1
6	21507	MODULAR MECH ASSY (LHS)	1
7	21508	MODULAR MECH ASSY (RHS)	1
8	23463	HEX TRANSFER ROD ASSY	1
9	30133	SPRING - EXT 57N (SILVER)	2
10	40185	LATCH	2
11	40473	LIFTING ARM	2
12	40474	RUBBING CAM / STOP 85 DEG	2
13	40478-RJ45	MECH COVER LH	1
14	50006	NUT M4 FULL PLATED	1
15	50030	WASHER M4 INT SHAKEPROOF	1
16	50232	NUT M3 NYLOCK THIN	5
17	50236	NYLOC NUT M4	4
18	50577	CARP NUT M3 (c-1031)	17
19	50578	CARP NUT M4 (C-1041)	6
20	50743	M3 x 6 TORX PAN HEAD WITH INLEX 180	2
21	60361	POST - LIFTING ARM (MOD SKIMMER)	2
22	81264	LINK WIRE	1
23	F00859	HINGED FLAP	1
24	F00881	HINGE ST/STL 195 LG	1
25	F00948	MODIFIED RH MECH COVER	1
26	F06048	460 SELF SKIMMER BODY	1
27	SEE BOM	DROP BOX	1

REMOVE ALL BURRS & SHARP EDGES

IF IN DOUBT - ASK



GENERAL BUILD NOTES

ADD GREASE (Pt.No.80548) TO THE FOLLOWING PARTS.
MECH PLATE SPINNINGS WHICH HOLD THE PAWL & LEVER
THE NYLON STRIP FITTED TO THE LIFTING ARMS
THE ENDS OF THE SHAFT ASSY
THE LIFTING SPRING ANCHOR POINTS ON THE BODY & LIFTING ARMS
THE OPENING & LOCKING MECHANISM FOR THE DROP BOX ASSEMBLY

H	B	24862	10/12/2015	MSS	UNSPECIFIED TOLERANCES			*** INDICATES INSPECTION DIMENSION	VEE	MATERIAL:	CASH BASES 	Cash Bases Ltd. Newhaven, East Sussex BN9 0LA United Kingdom www.cashbases.co.uk	Tel: +44 (0)1273 616300 Fax: +44 (0)1273 512010																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
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